

Automotive Bar Steel Machinability Under Single-Point **Coated** Carbide Turning Conditions

Grade	V30	
	ft/min	m/min
1018	1449	442
1045	837	255
1080	601	183
1080 SA	734	224
1144	1385	422
1144 STRESSPROOF	1653	504
1144 FATIGUE-PROOF	1475	450
1215CD	1384	422
15V38	846	258
15V41	558	170
4130	957	292
4142 ETD150	678	207
5120	1228	374
52100	436	133
52100 SA	657	200